



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2432
Job Sheet 199121-A



Part No: D2432

Job Qty: 24 pcs

Part Name: Bearpaw 19" X 24"



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/22/19

Job Tracking No:

Due Date: 8/20/19

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV H IPP REV:A 12.10.17 AS PER DWG REV.H DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	QC 6	24 pcs	8/20/19	0.00	0.00	QC 6 - 9			
						QC 6 - 68			
						QC 6 - 61			
						QC 6 - 40			
						QC 6 - 81			
130	HAAS 4 Axis - B4B	24 pcs	8/20/19	0.00	0.00	HAAS - 1 - B4B		DA 19-08-25	
						HAAS - 2 - B4B			
						HAAS - 3 - B4B			
						HAAS - 4 - B4B			
140	QC 2	24 pcs	8/20/19	0.00	0.00	QC 2 - 1			
						QC 2 - 12			
						QC 2 - 14			
						QC 2 - 17			
						QC 2 - 19			
						QC 2 - 2			
						QC 2 - 20			
						QC 2 - 22			
						QC 2 - 23			
						QC 2 - 25			
						QC 2 - 32			
						QC 2 - 33			
						QC 2 - 35			
						QC 2 - 39			
						QC 2 - 4			
						QC 2 - 40			
						QC 2 - 44			
						QC 2 - 45			
						QC 2 - 48			
						QC 2 - 49			
						QC 2 - 50			
						QC 2 - 51			
						QC 2 - 52			
						QC 2 - 57			



Container No: S207969



Part: D2432
Job No: 199121 - A
Serial No/Batch: S206972
Revision:
Inspector:
Exp Date:
Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Newkesbury, ON K84 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 08/22/19



Container No: S207969



Part: D2432

Job No: 199121-A

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Instructions: Various STC's

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Job Sheet

150 QC 8	24 pcs	8/20/19	0.00 0.00	QC 2 - 62	
				QC 2 - 63	
				QC 2 - 8	
				QC 2 - 66	
				QC 2 - 64	
				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	DP 19-08-25
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
160 Packaging 3-1 - Stock - B4B	24 pcs	8/20/19	0.00 0.00	QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	mmL 19/08/26
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	

Job Sheet

				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
170 QC 21 - SA	24 pcs	8/20/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	

AUG 26 2019
DAS 77
70
9-89

Part Op 110 - (QC6- All purchased or subcontracted products)
Descriptions: 130 - (HAAS CNC vertical machine #1) 1-Inspect material for defects or damage prior to machining 2-Machine as per Folio and Dwg D2432 Identify as D2432F 3-Deburr
140 - (QC2- Inspect parts off machine FA/FAIB)
150 - (QC8- Inspect parts - second check)
160 - (Identify as per dwg & Stock Location:)
170 - (QC21- Final Inspection - Work Order Release)

Job BOM

Job BOM records could not be found.

Job Allocations

Job Allocations could not be found.

Part Specifications

Specifications could not be found.

Plex 8/22/19 10:11 AM dart.leroux.jason

DART AEROSPACE LTD		Work Order:	199121-A
Description: Bearpaw		Part Number:	D2432
Inspection Dwg: D2432	Rev: H	Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

Inspection Sheet Drawing Dimension		Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
A	0.063 x 45°	+0.030/-0.010	0.063x45°	✓		Ver	
B	0.200	+/-0.030	0.200	✓		D.G.	
C	0.25 x 45°	+/-0.030	0.25x45°	✓		TAPE	
D	R0.250	+/-0.030	R0.25	✓		R.G.	
E	0.250	+/-0.010	0.255	✓		Ver	
F	0.625	+/-0.030	0.630	✓		Ver	
G	0.375	+0.030/-0.010	0.390	✓		Ver	
H	0.950	+/-0.030	0.960	✓		Ver	
I	19.000	+/-0.030	19.000	✓		TAPE	
J	Ø0.260	+0.005/-0.000	Ø0.260	✓		G.P.	
K	Ø0.93	+/-0.030	Ø0.931	✓		Ver	
L	0.30	+0.030/-0.000	0.312	✓		D.G.	
M	23.750	+/-0.030	23.750	✓		TAPE	
N	2.000	+/-0.030	2.000	✓		Ver	
O	0.38	+/-0.030	0.380	✓		Ver	
P							
Q							
R							
S							
T							
U							
V							

Measured by: 52	Audited by: [Signature]	Preliminary Approval:
Date: 19/08/23	Date: 19/08/24	Date:

Rev	Date	Change	Revised by	Approved
A	04.01.09	New Issue P/O D206-559-015	KJ/RF	
B	12.07.31	Dwg Rev updated	KJ	
C	12.10.26	Dwg Rev updated	KJ	
D	13.07.18	Dimension 7.375 removed	KJ	
E	15.02.09	Dimensions revised	KJ	[Signature]